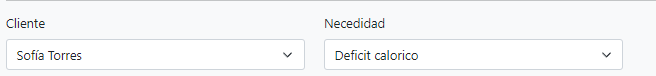
## 4.6 DISEÑO HOMBRE-MÁQUINA DE 1 PROCESO ESTRATÉGICO



A picture containing background pattern

Description automatically generated